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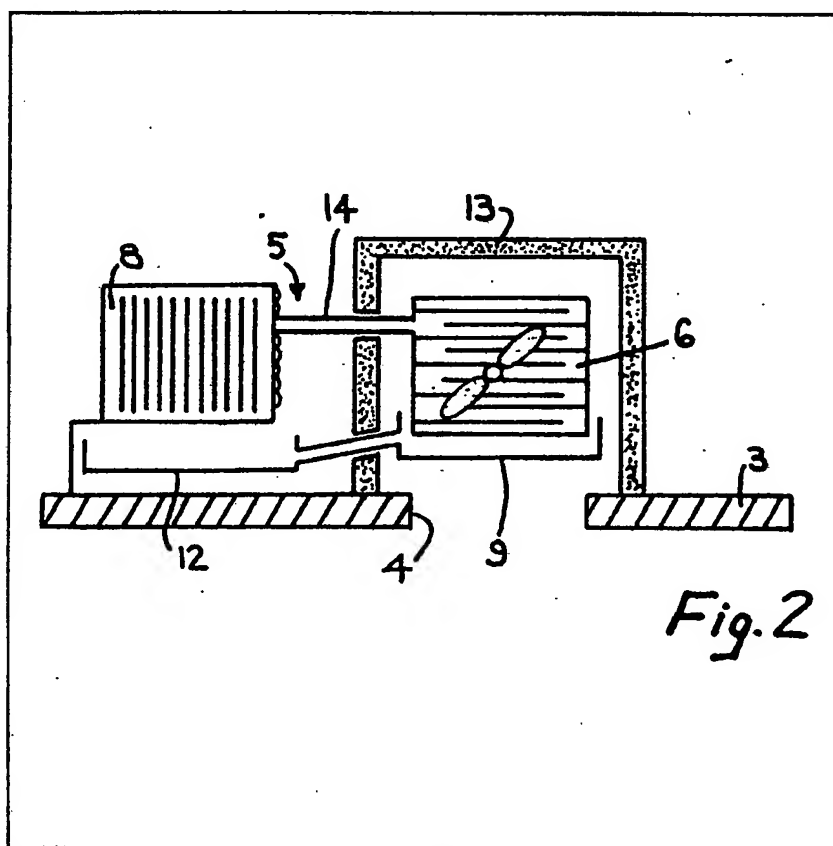
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## (54) Refrigeration assembly

(57) A commercial refrigeration assembly comprises two walls and a top panel (3) fitted together at the corner of existing walls to form an enclosure in the form of a cold room, and a sealed refrigeration system for fitting to the enclosure to refrigerate the internal chamber. The refrigeration system includes an evaporator (6) to cool the air, and a condenser (8) for removing heat taken in by the evaporator (6) with a fan (7) for

drawing air from the chamber over the evaporator (6) to cool the air. The system is removable as a self-contained unit from the enclosure which has an aperture (4) enabling air to be drawn by the fan (7) from the chamber, cooled by the evaporator (6) and thence returned to the chamber. The evaporator (6) and fan (7) are enclosed by an insulated box (13) which fits over the aperture (4), the condenser (8) lying outside the box (13). A drip tray (9) beneath the evaporator is connected to a vaporizer tray beneath the condenser.



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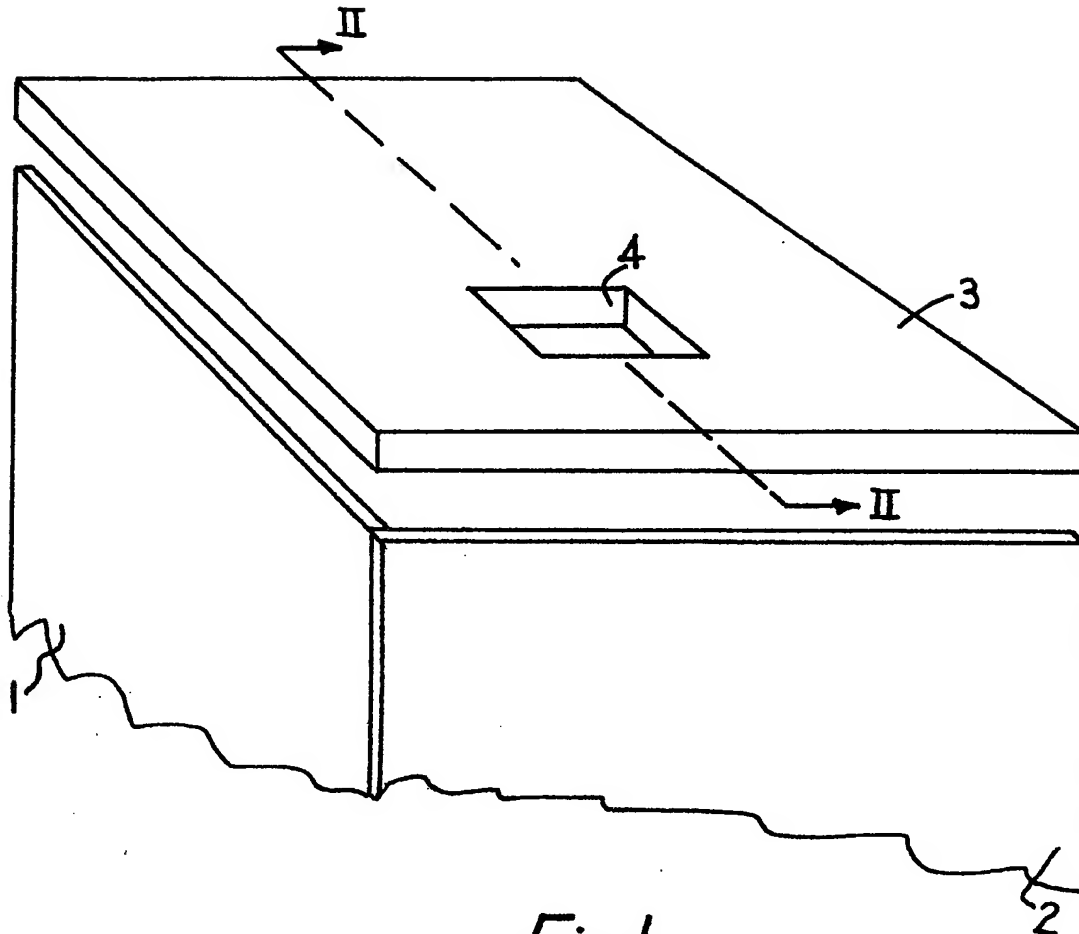


Fig. 1

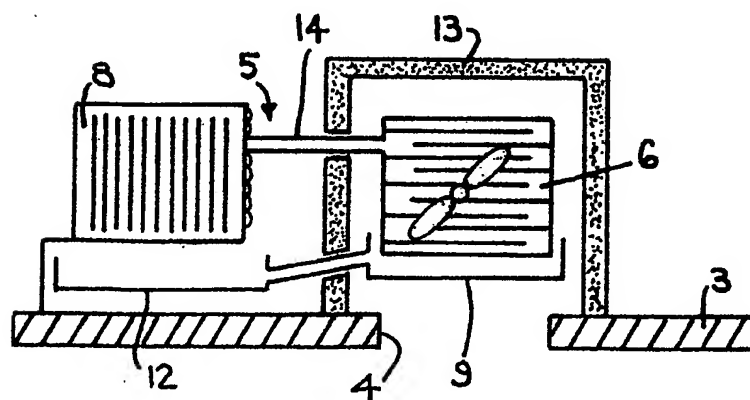


Fig. 2

## SPECIFICATION

## Refrigeration assembly

## Field of the Invention

This invention relates to refrigeration  
 5 assemblies for commercial refrigerators which are  
 used in hotels, restaurants, shops and similar  
 commercial establishments. The term refrigerator  
 is intended to include freezers and coolers.

## Background to the Invention

10 Commercial refrigerators should be reliable in  
 operation and simple to service and maintain  
 because of the large amounts of food which they  
 are required to store. The invention aims to  
 provide a refrigeration assembly in which the  
 15 operative parts are combined in a self-contained  
 unit which is easily replaceable with minimum  
 disturbance to the cooled chamber of the  
 refrigerator. A further object of the invention is to  
 20 enable such an assembly to be used with a cabinet  
 or with any other enclosure such as a cold room or  
 cold store.

## Summary of the Invention

According to the invention a commercial  
 refrigeration assembly comprises walls for forming  
 25 an enclosure, a sealed refrigeration system for  
 fitting to the enclosure to refrigerate a chamber of  
 the latter, the refrigeration system including an  
 evaporator with a fan for drawing air from the  
 chamber over the evaporator to cool the air, and a  
 30 condenser for removing heat taken in by the  
 evaporator, wherein the system is removable as a  
 self-contained unit from the enclosure which has  
 an aperture enabling air to be drawn by the fan  
 from the chamber, cooled by the evaporator and  
 35 thence returned to the chamber, and wherein the  
 evaporator and fan are enclosed by an insulated  
 casing which fits over the aperture, the condenser  
 lying outside the casing.

The system may be located with respect to the  
 40 enclosure in any desired position, such as  
 beneath the enclosure or to one side thereof, but  
 a preferred arrangement is for the refrigeration  
 system to be located on top of the enclosure. In  
 this case the aperture is arranged in the top wall or  
 45 roof of the chamber with the evaporator and fan  
 being located on top of the aperture and the  
 condenser being located above but to one side of  
 the aperture.

The walls of the enclosure may define a cold  
 50 room or cold store, part of which may be formed  
 by existing walls of a building. For example, a cold  
 room or cold store may be built into a corner of an  
 existing room by use of the necessary panels so as  
 to form the required enclosure. In this case the  
 55 aperture is preferably formed in a top wall or roof  
 panel with the evaporator and fan enclosed by an  
 insulated box which fits over the aperture. It will  
 be appreciated that the condenser should lie  
 outside this insulated box for cooling purposes.

60 As a result of defrosting, refrigerators produce  
 condensed water which is conventionally  
 evaporated by means of an electric heater. This is

a very expensive and inefficient use of power, and  
 in the preferred embodiment of the invention the

65 heat output from the condenser is used to  
 evaporate this water. This is conveniently  
 achieved by arranging a drip tray underneath the  
 evaporator and leading any water which collects  
 in the drip tray into a separate vaporizer tray  
 70 positioned underneath and close to the condenser.

An embodiment of the invention will now be  
 described by way of example with reference to the  
 accompanying drawings, in which:

Figure 1 is a perspective view showing a  
 75 refrigeration enclosure before fitting of a  
 refrigeration system, and

Figure 2 is a diagrammatic sectional view on  
 the line II—II of Figure 1, showing the refrigeration  
 system in position.

## 80 Detailed Description of the Drawings

Figure 1 illustrates the enclosure of a  
 commercial refrigerator in the form of a cold room.  
 The enclosure is formed by two side walls 1 and 2  
 and a top panel 3. The walls 1 and 2 and the  
 85 panel 3 are fitted together at the corner of existing  
 walls to form a cold room. The wall 1 or 2 will  
 normally be provided with a door (not shown) to  
 enable access to be gained to the cold room.

The top panel 3 has therein an aperture 4 over  
 90 which is fitted a sealed refrigeration system  
 generally indicated at 5 in Figure 2. The  
 refrigeration system 5 comprises an evaporator 6,  
 a fan 7, a condenser 8, a condenser fan (not  
 shown) and a compressor.

95 A drip tray 9 is positioned beneath the  
 evaporator 6, a downwardly inclined pipe 10  
 leading from the drip tray 9 to a vaporizer tray 12  
 located beneath the condenser 8. A casing in the  
 form of a thermally insulated box 13 is positioned  
 100 over the aperture 4 so that an opening in the box  
 13 registers with the aperture 4. The box 13  
 encloses the evaporator 6, suitable apertures or  
 slots being provided in the insulating box 13 for  
 the pipe 10 and for a further pipe 14 providing  
 105 communication for the refrigerant between the  
 evaporator 6 and the condenser 8.

The refrigeration system 5 can be fitted onto  
 the panel 3 as a self-contained unit, and may be  
 replaced very simply for service or maintenance  
 purposes. If desired, the drip tray 9, pipe 10 and  
 110 vaporizer tray 12 may be a separate sub-assembly  
 which is not removed when the operative parts of  
 the refrigeration system (the evaporator 6, the  
 fan 7, the condenser 8 and the motor) are  
 115 removed.

In use the fan 7 draws air from the chamber  
 within the enclosure, through the aperture 4, over  
 the evaporator 6 and thence back into the  
 chamber as cold air. Heat is removed from the  
 120 refrigerant by means of the condenser 8. It will be  
 appreciated that the evaporator 6 should be  
 insulated from the surroundings whilst the  
 condenser 8 is desirably exposed to the  
 surroundings for cooling purposes.

125 Any water condensing on the evaporator 6 falls  
 into the drip tray 9 and thence flows into the

vaporizer tray 12 by means of the pipe 10. Heat from the condenser 8 evaporates water in the vaporizer tray 12 without any further power being needed for this purpose.

- 5 In practice, the pipe 14 would be closer to the pipe 10, the insulated box 13 having a short slot to enable the box 13 to be fitted in the position shown in Figure 2.

- 10 The described refrigeration system is designed for ease of installation and service. The system may be powered through a 13A plug/socket, and the mounting of the system outside the enclosure allows maximum use of refrigerated space.

#### CLAIMS

- 15 1. A commercial refrigeration assembly comprising walls for forming an enclosure, and a sealed refrigeration system for fitting to the enclosure to refrigerate a chamber of the latter, the refrigeration system including an evaporator  
20 with a fan for drawing air from the chamber over the evaporator to cool the air, and a condenser for removing heat taken in by the evaporator, wherein the system is removable as a self-contained unit from the enclosure which has an aperture enabling  
25 air to be drawn by the fan from the chamber, cooled by the evaporator and thence returned to the chamber, and wherein the evaporator and fan are enclosed by an insulated casing which fits over the aperture, the condenser lying outside the  
30 casing.

2. An assembly according to claim 1, wherein

the system is located beneath the enclosure or to one side thereof.

- 35 3. An assembly according to claim 1, wherein the refrigeration system is located on top of the enclosure.

- 40 4. An assembly according to claim 3, wherein the aperture is arranged in the top wall or roof of the chamber with the evaporator and fan being located on top of the aperture and the condenser being located above but to one side of the aperture.

- 45 5. An assembly according to any of the preceding claims, wherein the walls of the enclosure define a cold room or cold store.

6. An assembly according to claim 5, wherein part of the cold room or cold store is formed by existing walls of a building.

- 50 7. An assembly according to any of the preceding claims, wherein the casing is in the form of an open box, the box opening registering with the aperture.

- 55 8. An assembly according to any of the preceding claims, wherein the heat output from the condenser is used to evaporate the water.

- 60 9. An assembly according to claim 8, wherein a drip tray is arranged underneath the evaporator and means are provided to lead water in the drip tray into a separate vaporiser tray positioned underneath and close to the condenser.

10. A commercial refrigeration assembly constructed and arranged substantially as herein particularly described with reference to the accompanying drawings.